



Doc. Ref. KI-MAST-001

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Valve Size		Maximum Allowable Stem Torque	
		(KV-L20/L30/L40/L60/L70/L80/L90 Series)	
		304/316 Stem material	
NPS(in)	DN(mm)	N.m	in-lb
1/4	8	32	283
3/8	10	32	283
1/2	15	32	283
3/4	20	32	283
1	25	65	575
1-1/4	32	65	575
1-1/2	40	130	1151
2	50	130	1151
2-1/2	65	260	2301
3	80	260	2301
4	100	580	5133
5	125	1230	10886
6	150	1230	10886
8	200	1500	13275

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